



## DUNA VISITOR CHAIR



### STANDARD FEATURES



1



2



3



4



5

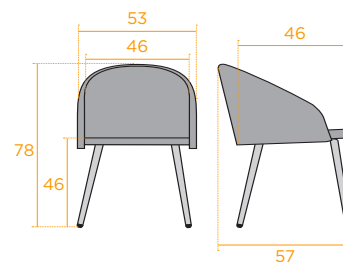


6

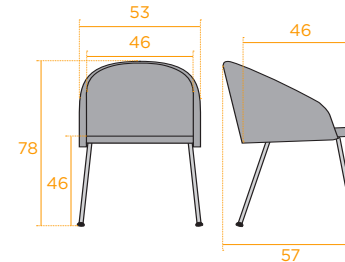


### DIMENSIONS

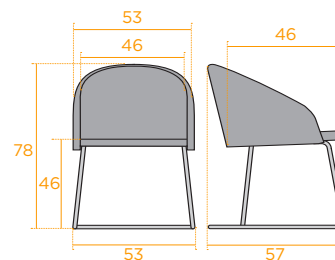
#### 1 4 wooden legs



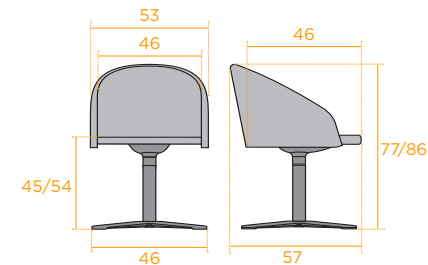
#### 2 4 metal legs



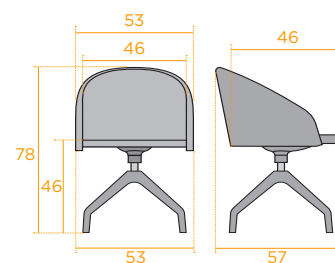
#### 3 Sled-leg base



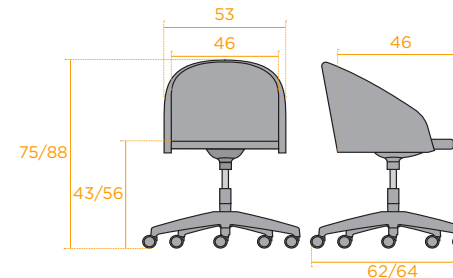
#### 4 4-spoke aluminium base



#### 5 Pyramid base w/ castors/felt



#### 6 PU/alum swivel base



	1	2	3	4	5	6
kg Weight (kg)	7,5	7,5	8	9	8/7,5	9/9,5
Ta Seat fabric (ml)	0,66	0,66	0,66	0,66	0,66	0,66
Tr Backrest fabric (ml)	0,85	0,85	0,85	0,85	0,85	0,85
Pa Seat leather (m²)	0,42	0,42	0,42	0,42	0,42	0,42
Pr Backrest leather (m²)	1,43	1,43	1,43	1,43	1,43	1,43



## DUNA VISITOR CHAIR



### DESCRIPTION

#### BACKREST

Backrest made of multi-layered MDF, total thickness: 7.5 mm. Glued, formed and cut ergonomically. Upholstered with 25-mm thick flexible foam rubber with a density of 40 kg/m<sup>3</sup>, covered with fabric. Attached to the seat with 2-mm thick, formed steel plates, finished with epoxy polyester paint.

#### SEAT

Seat made of 16-mm thick GU melamine. Metal nuts are inserted to attach the different frames: 4 metal legs, 4 wooden legs, sled-leg base, swivel base (pyramid base with castors or glides) or height-adjustable swivel base (4- or 5-spoke base). Flexible foam rubber with an average thickness of 27 mm and a density of 40 kg/m<sup>3</sup> is glued onto this base, and the fabric is fitted on top.

#### BASE

The entire painted structure is degreased, washed and phosphated before being coated with 60/80µm epoxy powder and then polymerised. The powder coating complies with the current reaction to fire standard UNE 23827-90

##### ► 4 wooden legs

Consisting of 4 machined Ø32-mm conical legs in ash wood with an open-pore, clear varnish finish. These legs are secured to a welded steel assembly, which consists of 30x15x1.5-mm tubing and 4 bolts, with four Ø7x70-mm wood screws. The entire assembly is screwed to the seat with M6x20 screws. The legs end in 4 PTFE glides to make contact with the floor.

##### ► 4 metal legs

Assembly consisting of 2 high-strength Ø16x2-mm formed steel tubes set vertically with 2 rectangular steel tubes measuring 30x15x1.5 mm welded crosswise on top. Finished with epoxy polyester paint.

The legs can end in either 4 polypropylene glides or 4 jointed glides with felt to make contact with the floor.

All fastened to the seat with M6x20mm screws.

# TECHNICAL SHEET

##### ► Sled-leg frame

Made of high-strength Ø16x2-mm steel tubing with reinforcement inside.

Welded with four 5-mm thick steel plates where the seat is attached using M6x20mm screws, finished with epoxy-polyester paint.

Finished to the floor with polypropylene glides or no glides.

##### Height-adjustable 4-spoke swivel base

- 4-spoke die cast aluminium base, painted or polished, ending in glides for hard floors and with felt for soft floors.

##### Height-adjustable 5-spoke swivel base

- 5-spoke black (NE) polyamide base or die cast aluminium base, painted or polished, ending in Ø60-mm castors for hard or soft floors.

##### Pyramid base

- 4-spoke black (NE) or white (BA) polyamide base, ending in glides for hard or soft floors, or Ø60-mm castors for hard or soft floors.



### CERTIFICATIONS

**tecnalia**certified  
PRODUCTOS CERTIFICADOS DE MOBILIARIO  
RT.01 MOBILIARIO - M0314

UNE-EN 16139



### RECYCLABILITY RATE



MODEL	% RECYCLED	% RECYCLABLE
4 metal legs	43,83	100
4 wooden legs	32,04	100
Sled-leg base	45,79	100
Height-adjustable DB1.17 aluminium swivel base	30	98,77
Height-adjustable Cipro plastic swivel base	25,89	100
Height-adjustable 4-flat-spoke aluminium base	31,56	98,99
Non-height-adjustable pyramid base with castors	22,10	100
Non-height-adjustable pyramid base with felt	19,97	100